

Motor Operator Preventative Maintenance

Repair Procedure Overview

Safety

Site-specific training and rules are observed.

Documentation

All actuator information is documented (model, order number, size, serial number, ratio, torque setting).

Inspection

Before any testing is performed, a technician visually inspects the outside of the actuator to account for missing or incorrect parts. During the procedure, all components, including hardware and firmware, are evaluated for proper function and replaced as needed.

Testing

The actuator is tested and, if required, serviced per our Electric Actuator Repair Procedure.

Final Delivery to Customer

All components are photographed and the images are added to maintenance reports. Once any preventative maintenance procedures have been completed, we return your actuator, along with all required documentation.

Advantages of Regular Thorough Preventative Maintenance (TPM) Scheduling

- Prevention of premature device wear
- Increase in device longevity
- Prediction of device failure

What is the suggested frequency for TPM?

We typically recommend that you schedule a TPM once per year. Depending on device usage and operating conditions, however, you may need to schedule more frequent TPMs. For more information, please contact your Control Southern account manager.



Regular preventative maintenance allows you to avoid premature device wear, increase device longevity, and predict device failure



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